



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

010246

D5550-041
Job Sheet 194982



Part No: D5550-041

Job Qty: 1 pcs

Part Name: Fwd Outboard Beam Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/13/19

Job Tracking No:

Due Date: 6/14/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D5550 REV.A SHEET 1 IPP REV:A 17.09.05 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	DAS	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier				
110	Small Fab - 1	1 pcs	6/14/19		0.00	1.63	Small Fab - 1			58	JUN 10 2019
							Small Fab - 2				
							Small Fab - 3				
							Small Fab - 4				
							Small Fab - 5				
							Small Fab - 6				
							Small Fab - 7				
120	QC 5	1 pcs	6/14/19		0.00	0.00	QC 5 - 10			58	JUN 10 2019
							QC 5 - 12				
							QC 5 - 17				
							QC 5 - 18				
							QC 5 - 19				
							QC 5 - 22				
							QC 5 - 24				
							QC 5 - 3				
							QC 5 - 43				
							QC 5 - 49				
							QC 5 - 51				
							QC 5 - 58				
							QC 5 - 68				
							QC 5 - 9				
							QC 5 - 50				
							QC 5 - 30				
							QC 5 - 40				
130	Packaging 3-1 - Stock - B4B	1 pcs	6/14/19		0.00	0.00	Packaging 3 - 1 - B4B			58	JUN 10 2019
							Packaging 3 - 2 - B4B				
							Packaging 3 - 3 - B4B				
							Packaging 3 - 4 - B4B				
							Packaging 3 - 5 - B4B				
							Packaging 3 - 6 - B4B				
							Packaging 3 - 7 - B4B				

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				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				140 QC 21 - SA	1 pcs	6/14/19	0.00 0.00	QC 21 - SA - 21	DAC
								QC 21 - SA - 70	21
								QC 21 - SA - 53	9-59

JUN 10 2019

Part Op 110 - 1- Install plate loose to D5550-1 2- Add spacer and eyebolt stud. 3- Torque nuts as per dwg and notes 8,9
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A ST349	Bolt	8 Ea (8 ea)	110-Small Fab - 1	S183167
AN4C13A ST344	Bolt	2 Ea (2 ea)	110-Small Fab - 1	S166697
D4149-5 ST081	Eyebolt Stud	1 pcs (1 ea)	110-Small Fab - 1	S187119
D5550-1	Fwd Outboard Beam	1 pcs (1 ea)	110-Small Fab - 1	S040802
D5551-1 ST175	Fwd Support Plate	2 pcs (2 ea)	110-Small Fab - 1	S040802
D5552-1 ST175	Spacer	1 pcs (1 ea)	110-Small Fab - 1	S036861
MS20615-4M18 ST306	Rivet	18 Ea (18 ea)	110-Small Fab - 1	S181121
MS21043-3 ST302	Nut	8 Ea (8 ea)	110-Small Fab - 1	S167329
MS21043-4 ST302	Nut	2 Ea (2 ea)	110-Small Fab - 1	S173783
NAS1149C0363R ST266	Washer	16 Ea (16 ea)	110-Small Fab - 1	S181423
NAS1149C0432R ST266	Washer	4 Ea (4 ea)	110-Small Fab - 1	S155658

S184126

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3C13A	8	56	0
	AN4C13A	2	201	0
	D4149-5	1	57	0
	D5550-1	1	2	0
	D5551-1	2	4	0
	D5552-1	1	4	0
	MS20615-4M18	18	323	0
	MS21043-3	8	1,231	0
	MS21043-4	2	836	0
	NAS1149C0363R	16	797	0
	NAS1149C0432R	4	1,881	0
Part Specifications				
Specifications could not be found.				

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S188863



Part: D5550-041

Job No: 194982

Serial No/Batch: S188863

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/10/19